# MicroPulse 5PA Product Specification



#### **Product Overview**

Phased Array MicroPulse (64/64, 128/128, 256/256, 512/512, all channels may be used for beam forming) with optional separate channels for high-performance pulse-echo and TOFD (available in multiples of 16 channels).

#### **Software Platforms**

PNL ArrayGen with SimulUS beam modelling software as standard. Also compatible with British Energy MIPS/GUIDE and UTEX Winspect/InspectionWare. Open data format and long-established MicroPulse command language mean that the users have the option to write their own applications.

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NOTE: Peak NDT Ltd. reserves the right to change these specifications without notice.

## **Specification of Phased Array Channels**

	Parameter	Range	Step Size
Pulser	Pulser Type	Negative square wave	N/A
	Pulser Voltage	5 to 200Volts	5Volt
	Pulser Rise Time	<5ns	N/A
	Pulser Width	20nsec to 500nsec	2nsec
	Pulse Repetition Frequency	1Hz to 20kHz	1Hz
	Pulser Delay	0 to 25000nsec	1nsec
	Gain	70dB	0.25dB
	Input Noise	2nV typical	N/A
	Gain Linearity	Better than 0.25dB	N/A
	Input Impedance	50Ω	N/A
	Bandwidth	0.75MHz to 20MHz (-3dB)	N/A
Receiver	Filters	0.75MHz to 5MHz (-3dB) Bandpass Filter 5MHz to 10MHz (-3dB) Bandpass Filter 2MHz to 10MHz (-3dB) Bandpass Filter 0.75 to 20MHZ Broadband	Discrete selection
	Receiver Delay	0 to 25000ns	1nsec
	Dynamic Depth Focusing	At 100MHz realtime	N/A
	Channel Crosstalk	Better than 60dB between channels at 2MHz	N/A
	DAC Dynamic Range	0 to 40dB	0.25dB
Distance	DAC Trigger	Transmit pulse or material interface echo	User selectable
Amplitude	No of DAC curves	256 utilising up to 64kbytes	N/A
Correction	DAC update	40dB/µsec	N/A
	DAC clock rate	0.78125MHz, 1.5625MHz, 3.125MHz, 6.25MHz, 12.5MHz and 25MHz selectable	
	ADC Resolution	12 bits	N/A
Digitiser and Digital Processing	ADC Rate	25, 50 and 100MHz	
	Element Summing	Up to 512 channels	N/A
	Rectification	No Rectification Fullwave +ve halfwave -ve halfwave	Discrete selection
	Post Rectification Filter	None and 7 selectable settings	
	Gates	1 gate utilising up to 64kbytes	N/A
	Gate Delay	64k sample points from trigger or I/F echo	
	Hardware Peak Processing	for each gate up to 80 peaks (N + largest), first peak, largest peak	
	Peak Threshold	5 to 2047%	1/2%
	Averaging	2 to 256 realtime	
	GRE	1 element, n elements or summed waveform	

## **Specification of Conventional Channels**

	Parameter	Range	Step Size
	Pulser Type	Negative square wave	N/A
Pulser	Pulser Voltage	50 to 300Volts	50Volt
	Pulser Rise Time	<5ns	N/A
	Pulser Width	20nsec to 500nsec	2nsec
	Pulser Damping	$50\Omega$ to $660\Omega$ in 8 steps	N/A
	Pulse Repetition Frequency	1Hz to 20kHz	1Hz
	Gain	70dB	0.25dB
	Input Noise	2nV typical	N/A
	Gain Linearity	Better than 0.25dB	N/A
	Input Impedance	660Ω	N/A
	Bandwidth	0.75MHz to 25MHz (-3dB)	N/A
Receiver	Filters	0.75MHz to 12MHz (-3dB) Bandpass Filter 2.5MHz to 18MHz (-3dB) Bandpass Filter 3MHz to 22MHz (-3dB) Bandpass Filter 3MHz to 25MHz (-3dB) Bandpass Filter 0.5MHz Bandpass Filter 1MHz Bandpass Filter 2MHz Bandpass Filter 4MHz Bandpass Filter 5MHz Bandpass Filter 10MHz Bandpass Filter 10MHz 2nd order TOFD Bandpass Filter	Discrete selection
	Channel Crosstalk	< 60dB between channels at 2MHz	
	DAC Dynamic Range	0 to 40dB	0.25dB
Distance	DAC Trigger	Transmit pulse or material interface echo	User selectable
Amplitude	No of DAC curves	32 utilising up to 32kbytes	N/A
Correction	DAC update	40dB/µsec	N/A
	DAC clock rate	0.78125MHz, 1.5625MHz, 3.125MHz, 6.25MHz, 12.5MHz and 25MHz selectable	
Digitiser and Digital Processing	ADC Resolution	12 bits	N/A
	ADC Rate	25, 50 and 100MHz	N/A
	Rectification	No Rectification Fullwave +ve halfwave -ve halfwave	Discrete selection
	Post Rectification Filter	None and 7 selectable settings	N/A
	Gates	1 gate utilising up to 64kbytes	
	Gate Delay	64k sample points from trigger or I/F echo	
	Hardware Peak Processing	for each gate up to 80 peaks (N + largest), first peak, largest peak	
	Peak Threshold	5 to 2047%	1/2%
	Averaging	2 to 256 realtime	

### **General Specifications**

Connectors and Interfaces etc	Phased Array Connector Conventional UT Connector	160-pin female connector. Hypertronics™ HLMYJPAPF1600 Triaxial 1S connector. Lemo ERA.1S.650.CTL
	Interface	100/10Base-T Ethernet capable of up to 7Mbyte per second
	Encoders	4 axes of 32 bit encoder inputs accepting encoders between 5 and 15Volt and at rates of up to 700kHz 8TTL compatible inputs and 8 open collector outputs capable of sinking up t 400mA Trigger, Gate, A-scan. Showing either an individual channel or a summed waveform (reconstituted analogue signal obtained from digitised waveform)
	Digital I/O	
	Oscilloscope Outputs	
	Case Size	450mm x 380mm x 170mm
	Power Supply	90-260 VAC at 45-100Hz
	Weight	15kgs